



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	839	3548	CYLINDER BLOCK ASSEMBLY	1	INCLUDES ONLY STANDARD PI	
2	19	34270	PLUG, EXPANSION - CYLINDER	2		
2	19	34271	PLUG, EXPANSION - CYLINDER	1		
3	19	37531	PLUG, OIL CHANNEL - CYLINDER	1		
4	19	34488	PLUG, EXPANSION - CAMSHAFT	1		
5	19	34487	PLUG, PIPE - CYLINDER BLOCK	2		
6	17	35465	PIN, DOWEL - CYLINDER BLOC	2		
7	23	35168	BEARING, DISTRIBUTOR PILOT	1		
8	23	43293	BEARING UNIT, CAMSHAFT	1		
9	736	2343	PISTON AND PISTON PIN ASSEMBLY	AR		
9	733	2279	PISTON AND PISTON PIN ASSEMBLY	AR		
10	39	67132	RING, PISTON (STANDARD)	4		
10	39	67134	RING, PISTON (.030 O.S.)	AR		
11	23	85675	BEARING UNIT, CRANKSHAFT	4		
11	23	85676	BEARING UNIT, CRANKSHAFT	AR		
11	23	85713	BEARING UNIT, CRANKSHAFT	AR		
11	23	85714	BEARING UNIT, CRANKSHAFT	AR		
12	23	85715	BEARING UNIT, CRANKSHAFT	1		
12	23	85670	BEARING UNIT, CRANKSHAFT	AR		
12	23	85718	BEARING UNIT, CRANKSHAFT	AR		
12	23	85719	BEARING UNIT, CRANKSHAFT	AR		
13	26	814622	OIL SEAL UNIT, CRANKSHAFT	1		4
14		34543	VALVE, BY-PASS - OIL FILTER	1		
15	22	64425	FITTING, EXTENSION - CYLINDER	OPT		
16	22	16951A	FITTING, DRAIN - CYLINDER BLOCK	1		
-		87956A	PARTIAL ENGINE (120-2.5L)	1	INCLUDES INTERNAL PARTS AS	
-	92	91601	SEALER, RED RTV (WHERE APPLICABLE)	1		
-	92	34227	PERFECT SEAL (WHERE APPLICABLE)	1		
-	27	34273A88	GASKET SET, ENGINE OVERHAUL	1		